

### Abstract

*Suff QZ*

An electrophotographic image forming apparatus is disclosed. The apparatus comprises a cleaning unit having a cleaning roller which is disposed so as to come into contact with the surface of said photoreceptor, a bias voltage applying means which applies a bias voltage to said cleaning roller, and a flat board-shaped cleaning blade comprised of an elastic body which is disposed so that the leading edge of said cleaning blade comes into contact with the surface of said latent image holding member downstream from said cleaning roller with respect to the movement direction of said photoreceptor.